

(12) **UK Patent Application** (19) **GB** (11)

**2 171 915 A**

(43) Application published 10 Sep 1986

(21) Application No **8605454**

(22) Date of filing **5 Mar 1986**

(30) Priority data

(31) **709618** (32) **8 Mar 1985** (33) **US**

(71) Applicants

**The Proctor & Gamble Company (USA-Ohio)**  
**One Proctor & Gamble Plaza, Cincinnati, Ohio 45202, United States of America**

(72) Inventors

**Arthur Braithwaite Anderson**  
**Sherry Lynn Brandt**

(74) Agent and/or Address for Service

**Tony Nicholas Gibson, Newcastle Technical Centre, P O Box**  
**Forest Hall No 2, Newcastle upon Tyne NE12 9TS**

(51) INT CL<sup>4</sup>  
**A61F 13/16**

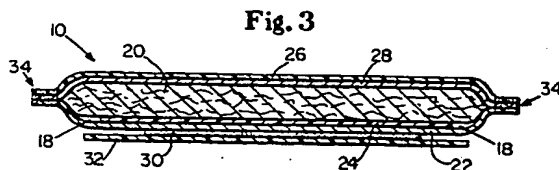
(52) Domestic classification  
(Edition H)  
**A5R PG**

(56) Documents cited  
**GB A 2073597**

(58) Field of search  
**A5R**  
**Selected US specifications from IPC sub-class A61F**

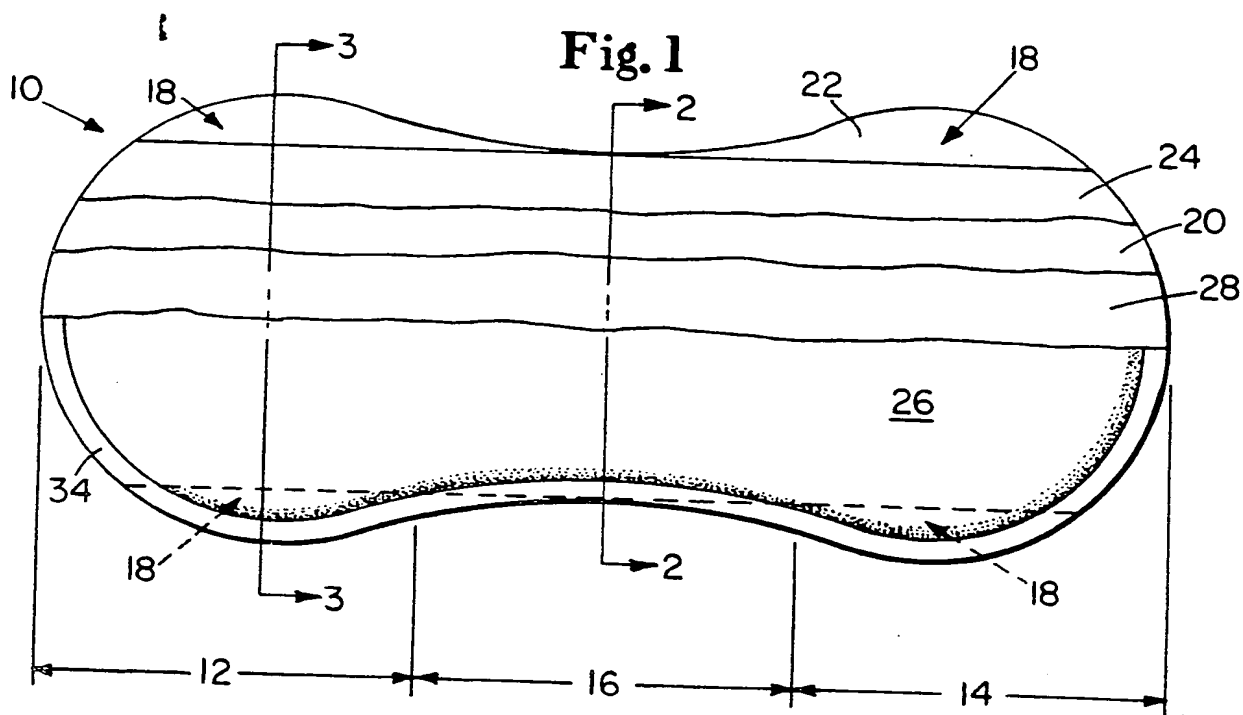
(54) **Pantiliner with ventilation areas**

(57) An absorbent article such as a pantiliner provided with at least one ventilation area 18 which allows the passage of vapor to provide cooling and drying effects so that the pantiliner is more comfortable to wear. The pantiliner is made up of a core 20, a relatively vapor pervious outer layer 22 and a liquid impervious barrier layer 24 interposed between the outer layer and the core. The barrier layer is essentially the same length as the pantiliner, but is a smaller transverse width in the end regions of the pantiliner so that at least one ventilation area is formed. The pantiliner can also be provided with an optional topsheet 26 and an optional wicking layer 28.

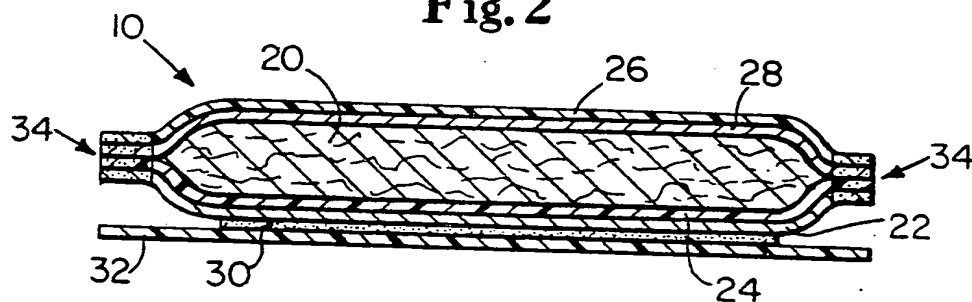


**GB 2 171 915 A**

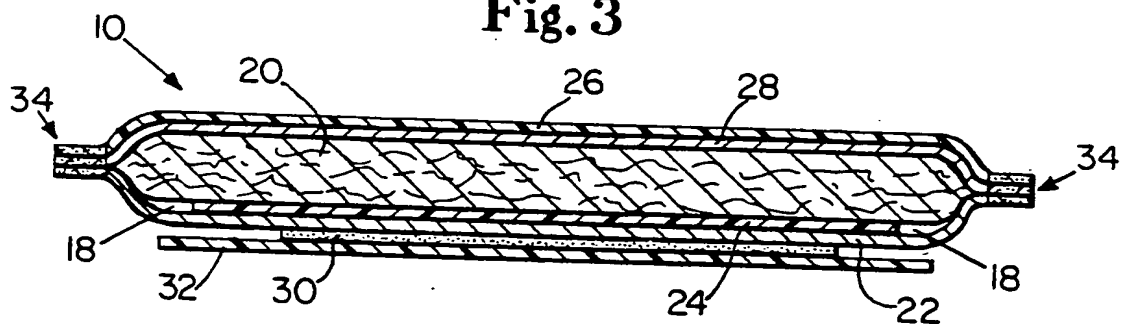
**Fig. 1**



**Fig. 2**



**Fig. 3**



## SPECIFICATION

## Pantiliner with ventilati n ar as

## 5 BACKGROUND OF THE INVENTION

*Field of the Invention*

This invention relates generally to absorbent articles such as pantliners and, more particularly, to absorbing articles which permit the passage of vapor while retaining and retarding the passage of fluids.

*Background Art*

Absorbent articles such as sanitary napkins and pantliners are well known for their use in absorbing and retaining liquid discharges from the human body.

Sanitary napkins are used principally during a woman's menstrual period to contain menses and other vaginal discharges so as to protect garments from soiling. However, many women experience frequent or daily, light vaginal discharges between their menstrual periods. While sanitary napkins are an efficient way to deal with the problem, products such as pantliners have been developed specifically to protect a woman's garments from soiling due to these light discharges and to provide supplemental protection for garments when other catamenial products are used during the menstrual period.

Pantliners are generally small in size, absorbent and comfortable to use. Several references describe the use of such pantliners. Generally, pantliners are intended to be affixed to the crotch region of the user's undergarment and comprise an absorbent core, a topsheet, and an impermeable backsheet located on the pantliner's garment-facing side that acts as a fluid barrier to absorbed body liquids so as to protect the user's garments from staining. For example, U. S. Patent No. 3,463,154 issued to Hendricks on August 26, 1969, discloses a disposable panty shield for undergarments which has an outer liquid repellent layer made from a plurality of thin sheets of vinyl or polyethylene to retain the liquid within the shield. U. S. Patent No. 2,964,040 issued to Ashton et al. on December 13, 1960, discloses an arcuate shaped pad with a water repellent layer to prevent liquid strikethrough of absorbed body fluids.

Because pantliners are used for daily, light vaginal discharges, generally they are designed to be worn all day. However, because of the impermeable backsheet, conventional pantliners can be hot and uncomfortable to wear for long periods of time. In addition, the impermeability of the backsheet precludes the pantliner from self-drying which would otherwise occur through evaporation of the absorbed liquid.

Several absorbent devices have been developed which are pervious to vapor. Products which are pervious to vapor are generally known as "breathable". For example, U. S. Patent No. 4,341,216 issued to Obenour on July 27, 1982, discloses a breathable backsheet constructed of a vapor pervious and liquid impermeable outer sheet and a smaller length liquid impermeable inner sheet. U. S. Patent No. 3,426,754 issued to Bierenbaum et al. on February 11, 1969, discusses a breathable medical dressing constructed from a microporous polymer film.

Pantliners are also known which provide a breathable backsheet. Generally, these pantliners are pro-

vided with a fluid impervious, vapor permeable backsheet to allow the exchange of vapor while preventing the staining of the wearer's undergarment. For example, U. S. Patent No. 4,059,114 issued to

Richards on November 22, 1977, discloses a disposable garment shield having a moisture barrier ply constructed of a blown microfiber web which is fluid impermeable but vapor permeable. European Patent Application 0 104 906 filed by Becker et al. on September 23, 1983, and published April 4, 1984, discusses a breathable panty liner having a fibrous, vapor permeable, liquid repellent outer layer.

While these "breathable" pantliners do provide some measure of improvement over the more common "impermeable" pantliners, comfort, garment staining, dryness, and vapor exchange (breathability) remain as key design considerations. Accordingly, devices providing for the better retention and absorption of liquids while providing for the more efficient passage of vapor have been sought.

It is, therefore, an object of the present invention to provide a "breathable" pantliner.

It is a further object of this invention to provide a pantliner with ventilation areas which allow the exchange of vapor thereby providing cooling and drying effects so that the pantliner is more comfortable to wear.

It is a further object of this invention to provide a pantliner which prevents fluid leakage from the most common areas of pantliner soiling to protect the wearer's garments, while maintaining its ability to allow the exchange of vapor.

Other objects and advantages of the present invention will be apparent to one skilled in the art from the following description.

## SUMMARY OF THE INVENTION

The present invention provides an absorbent article and, more particularly, a pantliner which protects the user's garments from soiling, while being vapor pervious or breathable to allow the evaporation of retained body fluids thereby providing greater comfort to the user.

The absorbent article of the present invention is provided with at least one ventilation area to provide breathability for the absorbent article. The ventilation area is obtained by positioning a barrier layer of a relatively fluid impervious material between a core and a relatively vapor pervious outer layer. The barrier layer is substantially longitudinally coterminous with (i.e. of equal length to) the pantliner but is a smaller transverse width in at least one of the end regions of the pantliner. Therefore, part of the core located in the areas adjacent to the end regions of the pantliner is covered by only the outer layer so that vapor and air may exchange through the relatively vapor pervious outer layer to and from these parts of the core thereby permitting evaporation of any vaginal discharges or other fluids that have been retained in the core. In addition, because the barrier layer is constructed of a relatively fluid impervious material, additional strikethrough protection is achieved in the middle region where the greatest amount of protection is required so that the user's garments are not soiled.

While the specification concludes with claims particularly pointing out and distinctly claiming the subject

matter which is regarded as forming the present invention, it is believed that the invention will be better understood from the detailed description appearing in the following section taken in conjunction with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a top plan view of the pantiliner of the present invention with a partially cut-away section to illustrate the configuration of the barrier layer, the outer layer and the absorbent core which form the ventilation areas.

Figure 2 is a cross-sectional view of the pantiliner shown in Figure 1 taken along line 2-2 of Figure 1.

Figure 3 is a cross-sectional view of the pantiliner shown in Figure 1 taken along line 3-3 of Figure 1.

In the drawings the thicknesses of certain materials have been exaggerated for clarity. In the various figures, reference numerals are used consistently to refer to identical or equivalent elements.

#### DETAILED DESCRIPTION OF THE INVENTION

A preferred embodiment of the absorbent article of the present invention, pantiliner 10, is shown in a partially cut-away front plan view in Figure 1 and in cross-sectional view in Figures 2 and 3. The pantiliner 10 consists of two end regions 12 and 14, a middle region 16, and at least one ventilation area 18 which is adjacent to at least one of the end regions 12 and 14 of the pantiliner 10. The pantiliner 10 has a body-facing side that is in contact with the user's body and a garment-facing side that is in contact with the inner surface of the user's undergarment.

While the pantiliner 10 may have any shape known in the art, including those of diapers or sanitary napkins, a preferred shape tapers inwardly from a relatively greater transverse width in a portion of one of the end regions 12 and 14 to a relatively smaller transverse width at the middle region 16. Transverse width is generally defined as the dimension perpendicular to the dimension, which is defined as length, running from end region 12 to end region 14. An especially preferred shape tapers inwardly such that a portion of both end regions 12 and 14 are a relatively greater transverse width than the middle region 16, with the most preferred shape being a nonlinearly inwardly tapering shape such as is shown in Figure 1.

To retain absorbed fluid in the interior of the pantiliner 10 and to provide some measure of fluid absorbency, the pantiliner 10 is provided with a core 20. The core has a garment-facing side and a body-facing side. The core 20 may be formed from any of the materials well known to those of ordinary skill in the art. Examples of such materials include multiple plies of creped cellulose wadding, fluffed cellulose fibers, wood pulp fibers also known as airfelt, textile fibers, a blend of fibers, a mass or batt of fibers, a web of polymeric fibers, and a blend of polyester and polypropylene fibers.

Preferably, the core comprises a mass or batt of fibers. While many types of fibers may be used, a preferred material is a batt of polyester fibers.

To provide a degree of softness and a vapor pervious covering for the garment-facing side of the pantiliner 10, an outer layer 22 is provided adjacent the core 20 on the garment-facing side of the core 10. The outer layer 22 must be vapor pervious so that vapor

can exchange through the outer layer 22. While the outer layer 22 can be formed from any vapor pervious material known in the art, a preferred material is a soft, smooth, compliant, liquid and vapor pervious material. Those skilled in the art may readily select woven and nonwoven materials useful for this purpose, though nonwoven materials are preferred. For example, porous materials used as topsheets for disposable diapers or as coverings for conventional sanitary napkins can be used in the present invention. Useful outer layers 22 are described in U. S. Patent 4,341,217 issued to Ferguson and Landrigan on July 27, 1982, and U. S. Patent 4,342,314 issued to Radel and Thompson on August 3, 1982, both patents being incorporated herein by reference.

Interposed between the core 20 and the outer layer 22 is a barrier layer 24. The barrier layer 24 prevents fluids retained by the core 20 from striking through the pantiliner 10 and soiling adjacent garments. Therefore, the barrier layer must be fluid impervious. Suitable materials are well known in the art, including woven and nonwoven fabrics which have been treated to render them liquid repellent. Breathable or vapor pervious, liquid resistant materials, and those materials described in U. S. Patent 3,881,489 issued to Hartwell on May 6, 1975 and U. S. Patent 3,989,867 issued to Sisson on November 2, 1976 can also be used. These patents are incorporated herein by reference. Preferred materials are those materials that are fluid and vapor impervious, because they provide additional fluid strikethrough protection. Especially preferable materials include formed thermoplastic films. One especially suitable material is a polyethylene film having a thickness of from about .075 mils to about 1.25 mils, with a 1.0 mil thickness polyethylene film being especially suitable.

The shape of the barrier layer 24 is a key factor in forming the ventilation areas 18. The shape of the barrier layer 24 generally determines the number, size and location of the ventilation areas. While the barrier layer 24 is substantially longitudinally coterminous with (i.e. the same length as) the pantiliner 10, the barrier layer 24 must at least have an area in either of the end regions 12 and 14 which is of a lesser transverse width than that end region 12 and 14, so that at least one ventilation area 18 is formed adjacent to that end region. Therefore, the barrier layer 24 may generally be of any shape that conforms to the above description.

A preferred shape of the barrier layer 24 is as shown in Figure 1. The barrier layer has essentially a uniform transverse width. In addition, the barrier layer 24 has an even more preferred shape in which the uniform width is substantially the same transverse width as the narrowest portion of the middle region 16 of the pantiliner 10. With this preferable configuration, four ventilation areas 18 are formed in the pantiliner 10.

The barrier layer is preferably secured to the other elements at the end regions 12 and 14 of the pantiliner 10. Because the barrier layer 24 is secured at the end regions 12 and 14, the barrier layer 24 has a reduced tendency to shift or bunch up within the pantiliner 10. The barrier layer may also be secured in the middle region 16 of the pantiliner 10. When the barrier layer 24 is secured in the middle region 16, the pantiliner 10

is more resistant to liquid strikethrough at the middle region where the greatest amount of protection against staining is required.

As is shown in Figures 2 and 3, the pantiliner 10 is preferably provided with an optional topsheet 26. The topsheet 26 is located adjacent to the body-facing side of the core 20. The topsheet 26 may be formed by any soft, smooth, compliant, porous material which will be comfortable against human skin and through which vaginal discharges will tend to pass. Those skilled in the art can readily select woven and nonwoven materials useful for this purpose. In general, porous materials used as topsheets for disposable diapers or as coverings for conventional sanitary napkins can be used in the present invention.

Preferred topsheets include formed thermoplastic films such as those described with particularity in U. S. Patent 4,324,246 issued to Mullane and Smith on April 13, 1982, and U. S. Patent 4,341,217 issued to Ferguson and Landrigan on July 27, 1982. The most preferred topsheets include those described in U. S. Patent 4,342,314, issued to Radel and Thompson on August 3, 1982, as well as U. S. Patent 4,463,045, issued to Ahr, Louis, Mullane, and Oulette on July 31, 1984. These four patents are incorporated herein by reference.

As illustrated in Figures 2 and 3, pantiliner 10 is provided with an optional wicking layer 28. The wicking layer 28 is preferably interposed between the core 20 and the topsheet 26, although it is known in the art that the wicking layer 28 may be located in other areas, including on the garment-facing side of the core 20. For example, the wicking layer may be interposed between the barrier layer and the core, or may completely surround the core. Any material which causes vaginal discharges contacting the surface of the pantiliner 10 to migrate along and across the undersurface of the topsheet 26 thereby tending to distribute the vaginal discharges across the whole of the pantiliner 10 can be used. One suitable technique is the provision of a layer of fibers affixed to the inner surface of the topsheet 26 as described in the previously incorporated patent issued to Mullane and Smith. Preferably, wicking layer 28 comprises a sheet of tissue paper closely associated with the inner surface of topsheet 26. Tissue papers used in commonly available tissue products, such as that marketed under the registered trademark BOUNTY by The Procter & Gamble Company of Cincinnati, Ohio can be used. Especially preferred are tissue papers manufactured by either of the processes described in U. S. Patent 3,301,746, issued to Sanford and Sisson on January 31, 1967 and U. S. Patent 3,994,771, issued to Morgan and Rich on November 30, 1976. Both of these two patents are incorporated herein by reference.

Referring to Figures 1, 2 and 3 which illustrate a preferred embodiment of the present invention, the topsheet 26, the wicking layer 28, the core 20, the barrier layer 24 and the outer layer 22 are secured to each other about the periphery of the pantiliner 10 with a seal 34. The seal 34 can be achieved by mechanical crimping, thermal welding, ultrasonic welding, adhesives bonding, etc. Although preferably all of the above elements are secured by seal 34, several alternative embodiments are possible where-

by some of the elements are not secured to the other elements by the seal 34.

The pantiliner 10 is provided with optional adhesive fastening means 30 as is illustrated in Figures 2 and 3. The adhesive fastening means 30 are illustrated as a wide strip running the entire length of the pantiliner 10. This arrangement is selected for convenience; those skilled in the art can readily select a different pattern for the adhesive attachment means.

The purpose of the adhesive attachment means is to secure the pantiliner in the crotch region of the user's undergarment. An adhesive or glue used with sanitary napkins for such purposes can be used with this invention. Pressure sensitive adhesives are preferred. Suitable adhesives include Century A-305 IV manufactured by Century Adhesive Corporation and Instant Lok 34-2823 manufactured by National Starch Company.

Other means for physically securing the pantiliner in the crotch region of the user's undergarment can be used, but adhesive attachment means are preferred.

When adhesive attachment means 30 is present in the device, it is usually covered, prior to the time the user affixes the pantiliner to her undergarment, with a release liner 32. The release liner 32 serves to keep adhesive attachment means 30 from drying out and to keep it from sticking to extraneous surfaces prior to use. Any release liner commonly used for such purposes with sanitary napkins can be used with this invention. Examples of suitable release liners are BL30MG-A SILOX E1-0 and BL30MG-A SILOX 4P/O manufactured by Akrosil Corporation.

#### EXAMPLE

A pantiliner having the shape illustrated in Figure 1 and the cross sectional configurations illustrated in Figures 2 and 3 is constructed. The topsheet 26 is a formed thermoplastic film as is disclosed in U. S. Patent 4,342,314 issued to Radel and Thompson. The wicking layer 28 comprises a single sheet of tissue paper formed by the process described in U. S. Patent 3,301,746 issued to Sanford and Sisson. The core 20 is a batt of 100% polyester fibers. The barrier layer 24 is a 1.0 mil film of polyethylene which has a uniform width of 48.3 mm. The outer layer is a polypropylene nonwoven material. All of these elements are secured together by a seal 34 achieved by ultrasonic welding. Adhesive attachment means comprising a longitudinal strip of Century A-3051, the adhesive being covered by BL3MG-A SILOX E1-0 release liner 32, are used. The pantiliner is about 147.3 mm in length, about 61 mm in transverse width at its narrowest point. In use, the pantiliner is found to be comfortable, absorbent, and breathable.

While particular embodiments of the present invention have been illustrated and described, those skilled in the art will recognize that various changes and modifications can be made without departing from the spirit and scope of the invention. It is intended to cover, in the Claims, all such modifications that are within the scope of this invention.

#### CLAIMS

1. An absorbent article having two end regions, a middle region, and at least one ventilation area adjacent at least one of said end regions, said absorbent article comprising:

a core;  
a relatively vapor pervious outer layer adjacent said core; and

a relatively liquid impervious barrier layer interposed between said core and said outer layer;  
wherein said barrier layer is substantially longitudinally coterminous with said absorbent article and is of a relatively smaller transverse width than at least one of said end regions so as to form said ventilation area.

10 2. An absorbent article according to claim 1 wherein said absorbent article tapers inwardly from a relatively greater transverse width at at least one of said end regions to a relatively smaller transverse width in said middle region.

15 3. An absorbent article according to claim 2 wherein said barrier layer is of a relatively smaller transverse width than both said end regions.

4. An absorbent article according to any one of claims 1-3 wherein said barrier layer has a uniform  
20 transverse width.

5. An absorbent article according to claim 4 wherein said barrier layer is substantially the same transverse width as said middle region.

6. The absorbent article according to any one of  
25 claims 1-5 wherein said barrier panel layer is secured at said end regions.

7. An absorbent article according to any one of claims 1-6 wherein said barrier layer is secured at said middle region of said absorbent article.

30 8. An absorbent article according to any one of claims 1-7 wherein said absorbent article tapers nonlinearly inwardly from a relatively greater transverse width at said ends to a relatively lesser transverse width in said middle section.

35 9. An absorbent article according to any one of claims 1-8 wherein said barrier layer comprises a thermoplastic film.

10. An absorbent article according to any one of claims 1-9 wherein said outer layer comprises a  
40 nonwoven web.

11. An absorbent article according to any one of claims 1-10 wherein said core comprises a batt of polyester fibers.

45 12. An absorbent article according to any one of claims 1-11 wherein said absorbent article comprises a liquid pervious topsheet adjacent said core.

13. An absorbent article according to any one of claims 1-12 wherein said liquid pervious topsheet is a formed thermoplastic film.

50 14. An absorbent article according to either one of claims 12 and 13 wherein said absorbent article further comprises a wicking layer interposed between said liquid pervious topsheet and said core.

55 15. An absorbent article according to either one of claims 12 and 13 wherein said absorbent article further comprises a wicking layer interposed between said barrier layer and said core.

60 16. An absorbent article according to any one of claims 1-15 wherein said absorbent article further comprises adhesive attachment means affixed on said outer layer.

17. An absorbent article according to claim 1 substantially as described and illustrated in the accompanying drawings.

Printed in the United Kingdom for Her Majesty's Stationery Office, 8818935,  
9/86 18996. Published at the Patent Office, 25 Southampton Buildings,  
London WC2A 1AY, from which copies may be obtained.